

Procedures for the Collection of Diagnostic Blood Specimens by Venipuncture; Approved Standard—Fifth Edition



This document provides procedures for the collection of diagnostic specimens by venipuncture, including line draws, blood culture collection, and venipuncture in children.

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Abstract

H3-A5—*Procedures for the Collection of Diagnostic Blood Specimens by Venipuncture; Approved Standard—Fifth Edition* provides a descriptive, stepwise procedure for the collection of diagnostic blood specimens by venipuncture. Special considerations for venipuncture in children, line draws, blood culture collection, and venipuncture in isolation situations are included.

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Foreword

The errors that can occur during the collection and handling of blood specimens are potentially numerous (e.g., inaccurate identification of specimens, specimen hemolysis, the improper handling of anticoagulants, the formation of hematomas, hemoconcentration). Standards for venipuncture can reduce or alleviate many of these errors in much the same way that quality control standards have reduced errors within the laboratory.

Reducing errors during blood collecting will result in biologically representative specimens that are comparable from one institution to another. A well-planned, attractive environment in which to perform venipunctures will reduce patient anxiety and increase the efficiency and accuracy of the phlebotomist. Phlebotomists need a complete assortment of equipment at their fingertips so they can judiciously select the most appropriate materials for each patient. Standards governing the processing of paperwork will reduce errors and save time. Without question, a comprehensive training program is needed to produce efficient, well-trained phlebotomists. Finally, standards for the actual venipuncture procedure are needed to help eliminate the many errors that can occur during blood collection. Biologically representative specimens for laboratory testing will be obtained if national venipuncture standards are used.

Various comments received on the previous edition of this standard have been reviewed and incorporated where appropriate. All comments and the subcommittee's responses are summarized at the end of the document.

This document replaces the fourth edition approved standard, H3-A4, which was published in 1998. Several changes have been made in this edition; chief among them is the revised order of draw ([Section 8.10.2](#)), which reflects the increased use of plastic blood collection tubes. This standard also contains revised recommendations regarding collection of blood specimens in relation to intravenous sites ([Section 11.6](#)). The recommendations regarding the collection of coagulation specimens ([Section 8.10.3](#)) have been revised for consistency with NCCLS document [H21](#)—*Collection, Transport, and Processing of Blood Specimens for Coagulation Testing and General Performance of Coagulation Assays*.

Key Words

Accession, blood specimen, phlebotomist, sample, venipuncture

Procedures for the Collection of Diagnostic Blood Specimens by Venipuncture; Approved Standard—Fifth Edition

1 Scope^a

This document establishes criteria for the correct collection of blood specimens by venipuncture. These procedures are intended to be a suitable model for adoption by all healthcare providers responsible for the collection and handling of blood specimens in both outpatient and inpatient settings.

2 Introduction

Since 1977, NCCLS has progressively recognized the quality requirement that significant attention be directed towards the preanalytical components of laboratory testing, specifically, the correct collection and handling of blood specimens. Highly sophisticated testing technology cannot produce a good result from a poor specimen. Proper specimen collection and handling are of the utmost importance because significant errors occur in the preanalytical phase of laboratory testing.¹

Preanalytical errors have the potential to be numerous: incorrect patient ID, incorrect order-of-draw, incorrect use of additive tubes, labeling errors, incorrect timing of collection, clerical errors, etc. Standard procedures and protocols are intended to prevent these problems and protect patient results quality.

3 Standard Precautions

Because it is often impossible to know what might be infectious, all human blood specimens are to be treated as infectious and handled according to “standard precautions.” Standard precautions are guidelines that combine the major features of “universal precautions and body substance isolation” practices. Standard precautions cover the transmission of any pathogen and thus are more comprehensive than universal precautions which are intended to apply only to transmission of blood-borne pathogens. Standard precaution and universal precaution guidelines are available from the U.S. Centers for Disease Control and Prevention (*Guideline for Isolation Precautions in Hospitals*. Infection Control and Hospital Epidemiology. CDC. 1996;Vol 17;1:53-80), (MMWR 1987;36[suppl 2S]2S-18S), and (MMWR 1988;37:377-382, 387-388). For specific precautions for preventing the laboratory transmission of blood-borne infection from laboratory instruments and materials and for recommendations for the management of blood-borne exposure, refer to the most current edition of NCCLS document [M29—Protection of Laboratory Workers from Occupationally Acquired Infections](#).

4 Definitions

In the context of this publication, the terms listed below are defined as follows:

Accession – The steps required to ensure that a specific patient specimen and the accompanying documentation are unmistakably identified as referring to a specific person.

Angle of insertion – The angle formed by the surface of the arm and the needle entering the arm.

^a This standard reflects recent revisions to OSHA’s Blood Borne Pathogens Standard (29 CFR 1910.1030). Therefore, all references to needles/winged blood collection sets indicate sharps with engineered safety features. This also encompasses safety accessories used in combination with conventional needles.

(Patient) sample – A sample taken from the patient specimen and used to obtain information by means of a specific laboratory test.

(Patient) specimen – The discrete portion of a body fluid or tissue taken for examination, study, or analysis of one or more quantities or characteristics to determine the character of the whole.

Pre-evacuation – The creation of a vacuum (in a collection tube), induced by either the manufacturer or by the user immediately before a liquid specimen is taken.

Vascular access device (VAD) – A device inserted into a vein or artery to allow access to the circulatory system for the administration of intravenous fluids and/or medications.

Venipuncture – The puncture of a vein for surgical, or therapeutic, purposes, or for collecting blood specimens for analysis.

5 Factors That Affect Laboratory Values

Interpretation of laboratory data has assumed new importance and attracted increased attention with both more frequent testing and multiple testing. The increased use of laboratories predictably yields abnormal unsolicited data that requires interpretation and may lead to costly, unproductive, and unnecessary sequential testing. Even when an analytical procedure has been performed correctly and precisely, variables can affect the test result. Knowledge of these variables and standardization of laboratory testing procedures are essential for correct interpretation and optimal use of the data.

Major causes of “laboratory error” can be related to nonanalytical factors such as specimen collection, handling, and transport. Nonbiological factors—such as patient misidentification, and biological factors—such as patient posture and the time a specimen is drawn, all contribute to the total “laboratory error.”

Physiological factors that influence results include age, activity, bed rest, food ingestion, alcohol ingestion, menstrual cycle, obesity, oral contraceptives, posture, pregnancy, race, gender, smoking, and time of day. All biological phenomena exhibit rhythms, with the circadian rhythm (the change in a 24-hour period) being the most important to laboratory testing. Many factors with documented effects on laboratory values have been published.²⁻⁶

6 Facilities

The venipuncture should be performed in a clean, quiet, and private environment. Reasonably soundproof rooms for pediatric patients should be considered.

The room should have facilities to allow the phlebotomist to wash his/her hands between patients. Washing with soap and running water is recommended; however, any standard detergent product acceptable to personnel may be used. In settings where water is not available, alcohol-based gels or liquids, hand-wipe towelettes, and cleansing foams can be used.^b

6.1 Venipuncture Chairs

Venipuncture chairs should be designed for the maximum comfort and safety of the patient. Consideration should be given to the ergonomic comfort plus easy accessibility to the patient for the phlebotomist. Both armrests of the chairs should be adjustable so that the best venipuncture position for

^b In the U.S., employees must wash their hands with soap and running water as soon as feasible thereafter.

each patient can be achieved. The chair should have a safety device to prevent patients from falling if feeling faint.

6.2 Hospital Area

A central venipuncture area should be designed to include the following features.

6.2.1 Central Desk

The central desk is a location for a telephone system used to handle emergency request calls, facilities for processing daily and future requests, and a paging system for contacting the phlebotomist who is collecting specimens outside of the central area.

6.2.2 Cart Area

The cart area is constructed to allow easy access to the supplies.

6.2.3 Storage Area

The storage area should be large enough to accommodate the necessary supplies.

6.2.4 Counter Space

Counter space should be adequate for efficient sorting and dispatching of specimens.

6.2.5 Sampling Time Recorder

The sampling time recorder (i.e., time stampers, bar codes, or information system) should be located for convenient time recording of venipuncture paperwork.

7 Supplies

The following supplies should be available at any location where venipunctures are performed routinely.

7.1 Utility Carts

Utility carts, designed to roll smoothly and silently over all types of surfaces, may be useful. The phlebotomist may also find it very useful to have a specially designed rack on the top shelf for storing supplies.

7.2 Blood Collecting Trays

Blood collecting trays or carts may be used. The trays should be lightweight and easy to handle with enough space and compartments for the various supplies that are needed.

7.3 Gloves

Latex, vinyl, or nitrile gloves provide barrier protection. Disposable latex, vinyl, or nitrile gloves are available from hospital suppliers.

Some workers may develop dermatitis from wearing latex gloves for long periods of time. These workers should experiment with nitrile, polyethylene or other gloves of various composition or gloves without powdered lubricant or they may wear cotton gloves under latex or plastic gloves.

Severe hypersensitivity has been reported and cases of anaphylactic shock have occurred. In such hypersensitive individuals, latex gloves must be avoided.

7.4 Needles and Holders

Needles/holders should be compatible with the tubes selected for use. For more information on venous blood collection tubes and additives, refer to the most current edition of NCCLS document [H1—Evacuated Tubes and Additives for Blood Specimen Collection](#).

Needles and winged blood collection sets are individually color-coded according to their respective gauge sizes. The gauge number indicates the size of the needle. A large gauge number indicates a small needle, while a small gauge number indicates a large needle. The sizes for venipuncture range from 19 through 23. Needles must always be sterile.

In order to prevent potential worker exposure, the needle safety feature should be activated immediately after specimen collection and discarded without disassembly into a sharps container.^c

7.5 Sterile Syringes

In general, venipuncture using a needle and syringe should be avoided for safety reasons; however, it may be suitable under some circumstances to have sterile syringes of the appropriate size available.

7.6 Venous Blood Collection Tubes

Venous blood collection tubes are manufactured to withdraw a predetermined volume of blood. At present, venous blood collection tubes used in venipuncture are designated sterile. It is recommended that information regarding the venous blood collection tubes selected for general use be clearly displayed in venipuncture areas for easy reference. Similar information should also be made available to all personnel who collect blood. Instructions furnished in the package insert by the manufacturer of venous blood collection tubes and needles should be available. (See also the most current version of NCCLS document [H1—Evacuated Tubes and Additives for Blood Specimen Collection](#) for information on venous blood collection tubes.)

7.7 Tourniquets

Tourniquets or products for use as tourniquets should be available. Examples include:

- Single-use disposable tourniquet, preferably latex-free.
- Blood pressure cuff inflated to 40 mmHg.
- Rubber/fabric-type tourniquets with closure tape, plastic clip, buckle, or similar type of fastening.

Tourniquets must be discarded immediately when contaminated with blood or body fluids or must be discarded if contamination is suspected.

^c In the U.S., refer to OSHA's Bloodborne Pathogens Standard (29 CFR 1910.1030), the safe practice of phlebotomy and blood tube holder use (CPL2-2.9 at XIII.D.5).

7.8 Antiseptics

Antiseptics for skin preparation are necessary. The following are some examples:

- Isopropyl or ethyl alcohol: 70%
- 1 to 10% povidone-iodine as swab sticks or chlorhexidine gluconate for blood cultures⁷ (see [Section 8.8.2](#)).
- Nonalcohol-based cleanser for blood alcohol specimens (e.g., chlorhexidine).

7.9 Gauze Pads

Small prepackaged gauze pads, (i.e., 2 x 2 in or 3 x 3 in [5.0 x 5.0 cm or 7.5 x 7.5 cm]) should be available. Cotton balls are not recommended because of the possibility of dislodging the platelet plug at the venipuncture site.

7.10 Puncture-Resistant Disposal Container

An approved puncture-resistant disposal container that is compliant with OSHA regulations must be available.

7.11 Ice

Ice or refrigerant should be available.

7.12 Adhesive Bandages

Adhesive bandages and/or gauze pads should be available. Hypoallergenic adhesives should also be available.

7.13 Warming Devices

Warming devices may be used to increase blood flow.

7.14 Test Reference Manual

A test manual which explains which tube is to be used, that also indicates minimum volume requirements, special handling, and precautions to be taken should be consulted.

8 Venipuncture Procedure

The venipuncture procedure is complex and requires both knowledge and skill (refer to [Sections 8.1 to 8.17](#) for detailed information on the procedure). When drawing a blood specimen, the trained phlebotomist must:

- Step 1. Prepare accession order.
- Step 2. Approach and identify the patient.
- Step 3. Verify patient's diet restrictions, as appropriate, and inquire if patient has a latex sensitivity. Select appropriate gloves and tourniquet.
- Step 4. Assemble necessary supplies and select appropriate tubes according to test requests.
- Step 5. Position the patient.
- Step 6. Apply the tourniquet, ensure the patient's hand is closed, and select the vein site.
- Step 7. Put on gloves.

- Step 8. Cleanse the venipuncture site.
- Step 9. Perform venipuncture; once blood flow begins, request patient to open hand.
- Step 10. Use the correct order of draw.
- Step 11. Release and remove the tourniquet.
- Step 12. Place the gauze pad over the puncture site.
- Step 13. Remove the needle, activating any safety feature according to manufacturers' instructions.
- Step 14. Apply pressure to the site, making sure bleeding has stopped, and then bandage the arm.
- Step 15. Label the tubes and record the time of collection.
- Step 16. Chill the specimen (if required).
- Step 17. Send properly labeled blood collection tubes to the appropriate laboratories.

8.1 Step 1: Prepare Accession Order

Each request for a blood specimen must be accessioned to identify all paperwork and supplies associated with each patient. An organized system will ensure prompt and accurate processing of the various forms required when performing a venipuncture and analyzing the results. Record all information on the test request form.

8.1.1 Information for Test Request Form

The following information should be included:

- The patient's name and age from identification plate
- An identification number
- The date and time the specimen is to be obtained
- An accessioning number
- The doctor's name
- The department or location for which the work is being done
- Other information as needed (e.g., special comments: intravenous site, sampling site if other than arm).

8.2 Step 2: Approach and Identify the Patient

The phlebotomist should identify himself or herself, establish a rapport, and gain the patient's confidence. Information given to the patient regarding the testing to be performed and specimen to be drawn must be in accordance with institutional policy. The phlebotomist must **NOT** perform blood collection against the patient's or guardian's consent. Instead, report the patient's objections to the physician's/nurse's station.

8.2.1 Identify Patient

Identification of the patient is crucial. The phlebotomist must ensure that the blood specimen is being drawn from the individual designated on the request form. The phlebotomist must not rely on a bed tag, or on charts or records placed on the bed, nearby tables, or equipment. The following steps are a suggested sequence for ensuring patient identification, regardless of the clinical setting.

8.2.2 Patient Who Is Conscious

The suggested sequence of steps for a patient who is conscious:

- (1) Ask outpatients to give full name, address, identification number, and/or birth date.
- (2) Compare this information with the information on the request form.

- (3) Ask inpatients for the same information and compare this information with the information on the request form and the patient's identification bracelet, which must be attached to the patient.
- (4) Report any discrepancy, however minor, to the responsible person in the area (as determined by institutional policy) and have the patient identified by name and identification number before drawing any specimen.

8.2.3 Patient Who Is Semiconscious, Comatose, or Sleeping

The phlebotomist must take special care when drawing blood from semiconscious, comatose, or sleeping patients to anticipate any unexpected movements or jerks either while introducing the needle, or while it is in place in the arm. Sleeping patients should be awakened before drawing blood. A gauze pad should be readily available and the tourniquet quickly released in the event the needle is violently removed or repositioned. If the needle accidentally goes much deeper into the arm, the phlebotomist must inform the doctor's/nurse's station. If unable to identify the patient, then contact the nurse or physician.

8.2.4 Patient Who Is Unconscious, Too Young, Mentally Incompetent, or Does Not Speak the Language of the Phlebotomist

In any of these circumstances, the phlebotomist should follow this suggested sequence of steps:

- (1) Ask the nurse, a relative, or a friend to identify the patient by name, address, identification number, and/or birth date. If unable to identify the patient, then contact the nurse or physician.
- (2) Compare these data with the information on the request form and the patient's identification bracelet, which must be attached to the patient.
- (3) Report any discrepancy, however minor, to the responsible person in the area (as determined by institutional policy) and have the patient identified by name and identification number before drawing any specimen.

8.2.5 Procedure for Identifying Unidentified Emergency Patients

Identification standards established by the American Association of Blood Banks (AABB) provide clear guidelines for unidentified emergency patients.⁸

The patient must be positively identified when the blood specimen is collected. The unidentified emergency patient should be given some temporary but clear designation until positive identification can be made. For a person who cannot be identified immediately, it is necessary to:

- Assign a master identification number (temporary) to the patient in accord with institutional policy.
- Select the appropriate test request forms and record with master identification number.
- Complete the necessary labels either by hand or by computer and apply the labels to the test request forms and specimens.
- When a permanent identification number is assigned to the patient, make sure the temporary identification number is cross-referenced to the permanent number to ensure correct identification and correlation of patient and test result information.

In all cases, the name and permanent or temporary identification designation must be attached to the patient's body either by wristband or some similar device. Except in the case of isolation patients, bed labels must not be used in place of wristbands.

8.2.6 Physician Relationship

The physician has priority with the patient. The phlebotomist should not enter the room without permission while the physician or nurse is consulting with the patient. If the order is stat or the specimen is a "timed" specimen, the phlebotomist should request permission to draw the blood specimen.

8.3 Step 3: Verify Patient Diet Restrictions and Latex Sensitivity

Some tests require the patient to fast and/or eliminate certain foods from the diet before the blood is drawn. Time and diet restrictions vary according to the test. Such restrictions are necessary to ensure accurate test results.

The procedure for holding meals and notifying appropriate personnel that the patient has been drawn should be according to institutional policy.

Please refer to [Section 7.3](#) for information regarding latex sensitivity to gloves and to [Section 7.7](#) for tourniquets.

8.4 Step 4: Assemble Supplies

8.4.1 Supplies^d

It is important that phlebotomy devices used reflect the most current local and regional safety regulations.⁹

Inspect all supplies for possible defects and applicable expiration dates. The following supplies should be available at any location where venipunctures are performed routinely:

- Blood collection tubes/blood culture bottles
- Needle
- Single-use tube/needle holder
- Syringe
- Syringe transfer device
- A tourniquet
- Alcohol prep pads
- 1 to 10% povidone-iodine pads, tincture iodine, or chlorhexidine compounds if blood culture is to be drawn
- Nonalcohol-based cleanser if blood alcohol is to be drawn
- Gauze pads, adhesive bandages, or tape (including hypoallergenic adhesives)
- Gloves
- Sharps container, consistent with OSHA regulations

8.4.2 Needles

The phlebotomist must select the appropriate needle gauge based on the physical characteristics of the vein, location of the vein, and the volume of blood to be drawn.

^d In the U.S., OSHA mandates the use of engineering and work practice controls that eliminate occupational exposure or reduce it to the lowest feasible extent (e.g., safety needles, shielded needle devices, etc.).

8.4.3 Syringes

The plunger must be moved within the barrel of the syringe to show syringe and needle patency and freedom of plunger movement.

8.4.4 System

The phlebotomist must select the appropriate blood collection system according to the patient's physical characteristics.

8.4.4.1 Venous Blood Collection Systems

When venous blood collection tubes are used, the phlebotomist must:

- Select the correct types and sizes of venous blood collection tubes. (Color-coded closures and labels make it easy to perform this step.)
- Apply a label to each of the necessary tubes and all test forms immediately after blood specimen has been drawn
- Refer to institutional policy.

All tubes should be labeled immediately *after* the blood specimen has been drawn. The completed label must be attached to the tube before leaving the side of the patient, and there must be a mechanism to identify the person who drew the blood.⁸ If preprinted labels are not available, complete patient information can be handwritten on the tube label. This procedure eliminates the possibility of mixing up the blood specimens.

It is recommended that blood specimens be collected by venipuncture using a blood collection system that collects the blood directly into tubes. (For greater detail on venous blood collection tubes and additives, refer to the most current edition of NCCLS document [H1—Evacuated Tubes and Additives for Blood Specimen Collection](#).) If the components are from different manufacturers, they should be checked to ensure compatibility.

8.4.4.2 Plastic Syringe

In general, the use of a syringe and needle should be avoided for safety reasons. If a syringe is used, a safety syringe shielded transfer device should be used to transfer blood to the appropriate venous blood collection tube.

8.4.4.3 Blood Collection Set

The blood collection set (i.e., winged blood collection set) is described in [Section 9.2](#).

8.5 Step 5: Position Patient

8.5.1 Procedure for Seating Patient

- (1) Ask the patient to be seated comfortably in a chair suitable for venipuncture. The chair should have arms to provide support and prevent falls if the patient loses consciousness. Chairs without arms do not provide adequate support for the arm or protect fainting patients from falls.

- (2) Have the patient position his/her arm on the slanting armrest and extend the arm to form a straight line from the shoulder to the wrist. The arm should be supported firmly by the armrest and should not be significantly bent at the elbow. A slight bend may be important in avoiding hyperextension of the arm.

8.5.2 Procedure for Having Patient Lie Down

- (1) Ask the patient to lie on his/her back in a comfortable position.
- (2) If additional support is needed, place a pillow under the arm from which the specimen is being drawn.
- (3) Have the patient extend his/her arm to form a straight line from the shoulder to the wrist.

8.5.3 Foreign Objects in Mouth

No food or liquid, chewing gum, or thermometer should be in the patient's mouth at the time the specimen is drawn.

8.6 Step 6: Apply Tourniquet

A tourniquet is used to increase venous filling. This makes the veins more prominent and easier to enter. (See [Section 7.7](#)).

8.6.1 Precautions When Using a Tourniquet

Tourniquet application for preliminary vein selection should not exceed one minute as localized stasis with hemoconcentration and infiltration of blood into tissue can occur. This may result in erroneously high values for all protein-based analytes, packed cell volume, and other cellular elements. If the patient has a skin problem, the tourniquet should be applied over the patient's gown or a piece of gauze pad or paper tissue should be used so that the skin is not pinched.

8.6.2 Tourniquet Location

Wrap the tourniquet around the arm 3 to 4 inches (7.5 to 10.0 cm) above the venipuncture site.

8.6.3 Blood Pressure Cuff

If a blood pressure cuff is used as a tourniquet, inflate it to 40 mm Hg.

8.6.4 Ensure Patient's Hand Is Closed

The veins become more prominent and easier to enter when the patient forms a fist. There must not be vigorous hand exercise ("pumping"). Vigorous hand pumping can cause changes in the concentration of certain analytes in the blood.

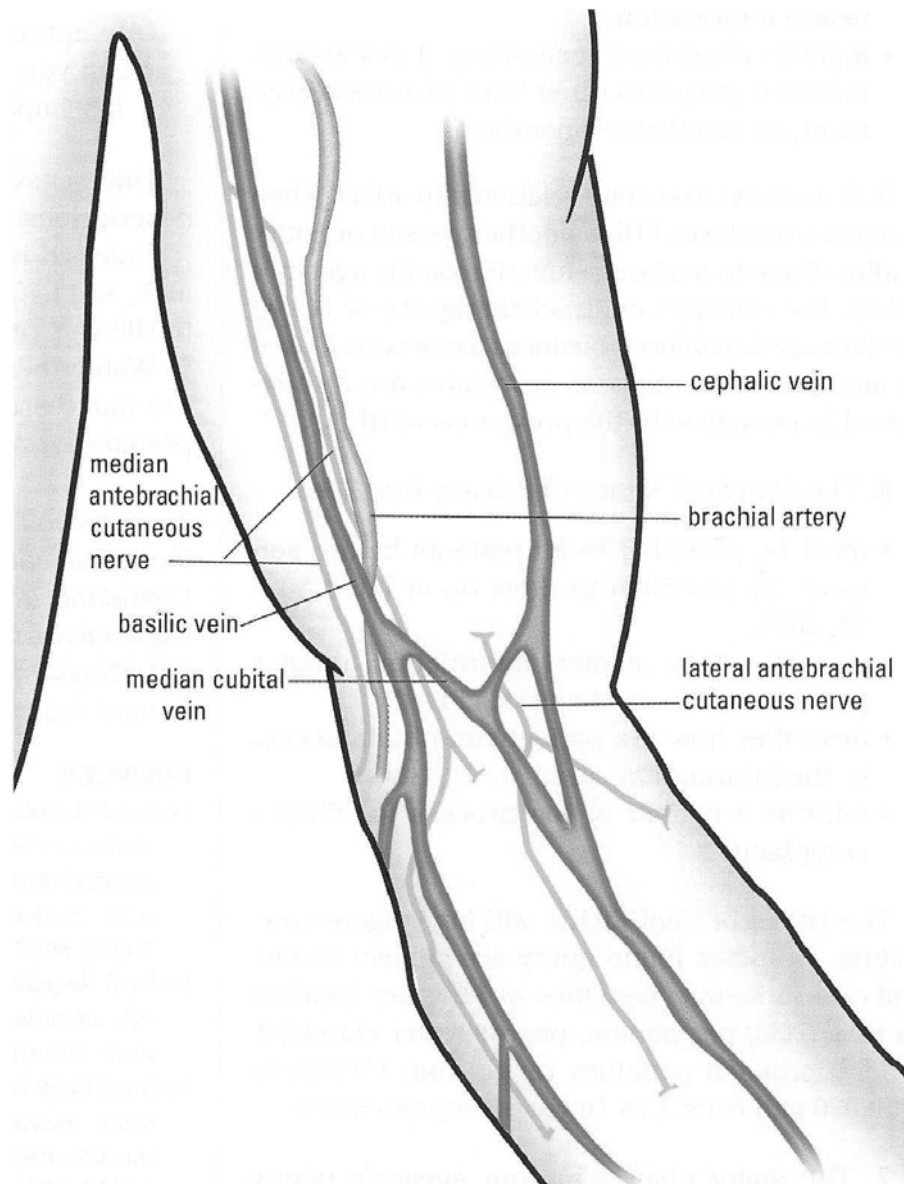


Figure 1. Superficial Veins of the Anterior Surface of the Upper Extremity (From Ernst DJ, Ernst C. Phlebotomy tools of the trade: Part 2—Surveying the antecubital area. *Home Healthcare Nurse*. 2002;20:402-403. Reprinted with permission from Lippincott Williams & Wilkins.)

8.6.5 Select Vein

Refer to Figure 1 for a description of the superficial veins of the anterior surface of the upper extremity.

8.6.5.1 Caution

It is important to select the vein carefully for blood collection because the veins also provide an avenue of entry for transfusion, infusion, and therapeutic agents. Because the brachial artery passes through the antecubital area, caution must be exercised to avoid the artery. If, during the procedure, arterial puncture is suspected, direct forceful pressure must be applied to the puncture site for a minimum of five minutes upon removal of the needle or until active bleeding has ceased. The nursing staff and physician are to be notified immediately thereafter.

8.6.6 Preferred Veins

Arterial punctures should not be considered as an alternative to venipuncture for difficult draws. If this appears to be the only alternative, consult with the physician.

Although the larger and fuller median cubital and cephalic veins (see [Figure 1](#)) are used most frequently, veins on the back of the hand are also acceptable for venipuncture. Veins on the underside of the wrist must not be used.

Draws to the median cubital veins are preferred because they are typically closer to the surface of the skin, more stationary, less painful upon needle insertion, and less likely to injure nerves if needle placement is not accurate. Attempt to locate the median cubital vein on either arm before considering alternative veins. Due to the proximity of the basilic vein to the brachial artery and the median nerve, this vein should only be considered if no other vein is more prominent. Above all, phlebotomists should be aware of the potential for injury associated with each vein and select the vein that brings the greatest degree of confidence of being accessed successfully without risking nerve or arterial involvement. (See [Figure 1](#).)

Alternative sites such as ankles or lower extremities must not be used without the permission of the physician because of the potential for significant medical complications (e.g., phlebitis, thrombosis, tissue necrosis, etc.)¹⁰⁻¹²

8.6.7 Factors in Site Selection

8.6.7.1 Extensive Scarring

Healed burn areas are to be avoided.

8.6.7.2 Mastectomy

A physician must be consulted before drawing blood from the side on which a mastectomy was performed because of the potential for complications due to lymphostasis.

8.6.7.3 Hematoma

Specimens collected through a hematoma area may cause erroneous test results. Phlebotomy must not be performed on any size hematoma. If another vein site is not available, the specimen is collected distal to the hematoma.

8.6.7.4 Intravenous Therapy

Preferably, specimens should not be collected from an arm with an intravenous site. (See [Section 11.6](#)).¹³

8.6.7.5 Cannula, Fistula, Vascular Graft

A cannulated arm is used only after consulting the attending physician.

8.6.8 Procedure for Vein Selection

8.6.8.1 Locating Veins

To locate veins, it is necessary to palpate and trace the path of veins several times with the index finger. Unlike veins, arteries pulsate, are more elastic, and have a thick wall. Thrombosed veins lack resilience,

feel cord-like, roll easily, and should not be used. A tourniquet must be used to aid in the selection of a vein site unless specific tests require tourniquets not be used (e.g., lactate). If a tourniquet must be applied for the preliminary vein selection, it should be released and reapplied after two minutes.

8.7 Step 7: Put on Gloves

The phlebotomist must put gloves on before the venipuncture is performed, for each patient, with consideration for latex sensitivity as discussed in [Section 7.3](#).

8.8 Step 8: Cleanse Venipuncture Site

The puncture site must be cleansed to prevent microbiological contamination of either the patient or the specimen.

8.8.1 Cleansing Method for Venipuncture

- (1) Use a gauze pad with 70% isopropyl alcohol solution, or a commercially prepared alcohol pad.
- (2) Cleanse the site with a circular motion from the center to the periphery.
- (3) *Allow the area to air dry* to prevent hemolysis of the specimen and to prevent the patient from experiencing a burning sensation when the venipuncture is performed.

8.8.2 For Blood Culture Collection

For blood cultures, it is necessary to carefully disinfect the venipuncture site. Chlorhexidine gluconate is recommended for infants two months and older and patients with iodine sensitivity. Cleanse the site with 70% alcohol, then swab concentrically, starting at the middle of the site with a 1 to 10% povidone-iodine solution (0.1 to 1% available iodine) or chlorhexidine gluconate. Allow the site to air dry, then remove the iodine or chlorhexidine from the skin with alcohol.⁸

When specimens are obtained for blood cultures, disinfect the culture bottle stopper according to the manufacturer's instructions.

8.8.3 Touching the Site After Cleansing

If the venipuncture proves difficult and the vein must be touched again to draw blood, the site should be cleansed again.

8.9 Step 9: Perform Venipuncture

8.9.1 Venipuncture Procedure When Venous Blood Collection Tubes Are Used

There are several different blood collection systems available that collect blood samples using different principles. For example, there are evacuated tube systems and systems that have a flexible/dual collection technique that employ either a vacuum—user evacuates the tube immediately prior to use referred to as pre-evacuation—or aspiration principle of collection. For the proper venipuncture technique using the blood collection system selected refer to the manufacturers' instructions for use.

- (1) If pre-evacuation is required, and the blood collection tubes are not evacuated by the manufacturer, evacuate the tubes immediately prior to use according to the manufacturer's instructions.

- (2) If not preassembled by the manufacturer, thread the appropriate needle into the holder until it is secure.
- (3) When drawing blood for cultures, wipe the stopper with a suitable antiseptic solution. Make certain the stopper is dry before performing the venipuncture.
- (4) Make sure the patient's arm or other venipuncture site is in a downward position to prevent reflux or "backflow."



Figure 2. Proper Angle of Insertion (Figure contributed by the Center for Phlebotomy Education, Inc.)



Figure 3. Improper Angle of Insertion (Figure contributed by the Center for Phlebotomy Education, Inc.)

- (5) Prior to venipuncture, if required, assemble the tube to the needle/holder according to the manufacturer's instructions.
- (6) Hold the patient's arm firmly distal to the intended puncture site. The phlebotomist's thumb should be used to draw the skin taut. This anchors the vein. The thumb should be 1 to 2 inches (2.5 to 5.0 cm) below the venipuncture site.
- (7) To prepare the patient, inform him or her that the venipuncture is about to occur. **NOTE:** From this point on, be prepared to react to a sudden and unexpected loss of consciousness.
- (8) With the bevel up, puncture the vein with the needle at an angle of insertion of 30 degrees or less (See Figure 2). Keeping the needle as stable as possible in the vein, push/connect the first tube onto the needle. Maintain the tube below the site when the needle is in the vein.
- (9) Release the tourniquet as soon as possible after the blood begins to flow. Do not change the position of the tube until it is removed from the needle. During the collection, do not allow the contents of the tube to contact the closure. Movement of the blood back and forth in the tube can cause reflux into the venous system and possible adverse patient reaction.
- (10) Allow the tube to fill until the vacuum is exhausted and blood flow ceases. For tubes that contain additives, this will ensure there is a correct ratio of blood to additive.

NOTE: For systems that collect blood using an aspiration principle of collection rather than a vacuum, gently pull back on the piston rod until the piston reaches the base of the tube. This will ensure there is a correct ratio of blood to additive.

- (11) When the blood ceases to flow, remove/disconnect the tube from the needle/holder. The sleeve re-covers the needlepoint that pierces the tube closure, stopping blood flow until the next tube is inserted/connected to the needle/holder. To obtain additional specimens, insert/connect the next tube to the needle/holder and repeat the collection procedure. Always remove the last tube collected from the needle/holder prior to withdrawing the needle from the vein. If only one tube is collected this must be removed prior to withdrawing the needle from the vein.
- (12) Immediately after drawing each tube that contains an additive mix the blood gently and thoroughly by inverting the tube five to ten times. To avoid hemolysis, do not mix vigorously. For tubes that have been drawn using an aspiration principle, lock the piston into the base of the tube and snap off the piston rod after mixing.

8.9.2 Venipuncture Procedure Using Needle and Syringe

In general, venipuncture using a needle and syringe should be avoided for safety reasons. If conditions require a syringe draw, the following procedure is recommended:

- (1) Assemble the needle and syringe.
- (2) Hold the patient's arm firmly distal to the intended puncture site. The phlebotomist's thumb should be used to draw the skin taut. This anchors the vein. The phlebotomist's thumb should be 1 or 2 inches (2.5 cm or 5.0 cm) below the venipuncture site.
- (3) Prepare the patient by informing him or her that the venipuncture is about to occur.
- (4) With the bevel up, puncture the vein with the needle at an angle of insertion of 30 degrees or less (see Figure 2).

- (5) Keeping the needle as stable as possible in the vein, slowly withdraw the desired amount of blood.
- (6) Release the tourniquet as soon as possible, after the blood begins to flow.

8.9.3 Fill the Tubes If Syringe and Needle Are Used

Syringe method of drawing venous blood is not recommended since it is much safer and easier to use a closed, venous blood collection tube system. If it is necessary to use a syringe, proceed with the following recommendations to transfer the blood from a syringe to a blood collection tube:

- Use the same “order of draw” as for a venous blood collection tube system (see [Section 8.10.2](#)).
- Rubber stoppers should not be removed from venous blood collection tubes to transfer blood to multiple tubes.
- To transfer the blood from the syringe to a venous blood collection tube, activate the safety feature of the needle or winged blood collection set used to withdraw the specimen, remove and discard the needle or winged collection set, and apply a safety transfer device.
- The stopper is pierced with the needle and the tube is allowed to fill (without applying any pressure to the plunger) until flow ceases. This technique helps to maintain the correct ratio of blood to additive if an additive tube is being used.
- Mix additive tubes by inversion.

8.9.4 Blood Specimen That Cannot Be Obtained

When a blood specimen cannot be obtained, it may be necessary to:

- Change the position of the needle. If the needle has penetrated too far into the vein, pull it back a bit. If it has not penetrated far enough, advance it farther into the vein. Rotate the needle half a turn. Lateral needle relocation should never be attempted in an effort to access the basilic vein, since nerves and the brachial artery are in close proximity.
- Try another tube to ensure the tube selected is not defective.
- Manipulation other than that recommended above is considered probing. Probing is not recommended. Probing is painful to the patient. In most cases another puncture in a site below the first site, or use of another vein on the other arm, is advisable.
- It is not advisable to attempt a venipuncture more than twice. If possible, have another person attempt to draw the specimen or notify the physician.

8.9.5 Ensure Patient’s Hand Is Open

Opening the patient’s hand reduces the amount of venous pressure as muscles relax. The patient must not be allowed to pump the hand.

8.10 Step 10: Order of Draw

8.10.1 Additive Tubes

Gel separator tubes with clotting activators or anticoagulants are classified as additive tubes.¹⁴ (For further information, refer to the most current edition of NCCLS document H18— *Procedures for the Handling and Processing of Blood Specimens*). These tubes should be drawn after the coagulation tube (blue stopper) and before other additive tubes (green, lavender, gray). All additive tubes should have a complete draw (see Section 8.9.1[10]).

8.10.2 Glass and Plastic Venous Blood Collection Tubes

The following order-of-draw is recommended when drawing multiple specimens for clinical laboratory testing during a single venipuncture. Its purpose is to avoid possible test result error due to cross contamination from tube additives.¹⁵ This procedure should be followed for both glass and plastic venous blood collection tubes.

- (1) Blood culture tube
- (2) Coagulation tube (e.g., blue closure)
- (3) Serum tube with or without clot activator, with or without gel (e.g., red closure)
- (4) Heparin tube with or without gel plasma separator (e.g., green closure)
- (5) EDTA (e.g., lavender closure)
- (6) Glycolytic inhibitor (e.g., gray closure)

NOTE: The order of draw has been revised to reflect the increased use of plastic blood collection tubes. Plastic serum tubes containing a clot activator may cause interference in coagulation testing. Glass non-additive serum tubes may be drawn before the coagulation tube.

NOTE: When using a winged blood collection set for venipuncture and a coagulation tube is the first tube to be drawn, a discard tube should be drawn first. The discard tube must be used to fill the blood collection tubing dead space and to assure maintenance of the proper anticoagulant/blood ratio and need not be completely filled. The discard tube should be a nonadditive or a coagulation tube.

8.10.3 Coagulation Testing

Studies have shown that the PT (INR) and APTT results are not affected if tested on the first tube drawn.¹⁶⁻¹⁸ Since it is not known whether other coagulation testing is affected, it may be advisable to draw a second tube for other coagulation assays. When a syringe system is used and a large specimen is taken, part of the blood from the second syringe should be used for the coagulation specimen. In the case of any unexplained abnormal coagulation test result, a new specimen should be obtained and the test repeated. If heparin contamination is suspected, the test should be repeated after the specimen is treated with a method that removes or neutralizes heparin. For more detailed descriptions of collection for coagulation testing, see the most current edition of NCCLS document H21— *Collection, Transport, and Processing of Blood Specimens for Coagulation Testing and General Performance of Coagulation Assays*.

8.11 Step 11: Release the Tourniquet

Release the tourniquet as soon as possible after the blood begins to flow.

8.12 Step 12: Place the Gauze Pad

A clean gauze pad should be placed lightly over the venipuncture site. Cotton balls are not recommended because of the possibility of dislodging the platelet plug at the venipuncture site.

8.13 Step 13: Remove and Dispose of the Needle

Remove the needle and activate the safety mechanism according to the device manufacturer's instructions. Safely dispose of the unit into an easily accessible sharps container, consistent with OSHA regulations. Needles should not be resheathed, bent, broken, or cut, nor should they be removed from disposable syringes unless attaching a safety transfer device prior to disposal. Phlebotomists should anticipate a loss of consciousness and be prepared to react according to institutional policy. The use of ammonia inhalants may be associated with untoward effects and is not recommended. (See Section 11.8.1).

8.14 Step 14: Bandage the Arm

8.14.1 Normal Conditions

Under normal conditions, the phlebotomist should:

- (1) Place the gauze pad over the site, continuing mild pressure.
- (2) Check that bleeding has ceased, observe for hematoma, and apply an adhesive or gauze bandage over the venipuncture site. It is recommended that hypoallergenic adhesives be available.
- (3) Tell patient to leave the bandage on for at least 15 minutes.

8.14.2 Continued Bleeding

The phlebotomist should watch for excessive bleeding. If a hematoma develops or bleeding persists longer than five minutes, a nurse should be alerted so that the attending physician can be notified. Pressure, applied with a gauze pad, must continue at the site as long as necessary to stop the bleeding. Wrap a gauze bandage tightly around the arm to keep the pad in place and tell the patient to leave the bandage on the site for at least 15 minutes.

8.15 Step 15: Label Blood Collection Tubes and Record Time of Collection

The patient and the patient's blood specimen must be positively identified at the time of collection. Blood specimens must be obtained in tubes identified with a firmly attached label bearing at least the following:

- The patient's first and last names
- An identification number
- The date
- The time (as required, e.g., therapeutic drug monitoring)
- The identification of the person collecting specimen.

The completed label must be attached to the tube before leaving the side of the patient, and there must be a mechanism to identify the person who drew the blood.⁸ Alternatively, the manufacturer's tube label can be inscribed with the patient's complete information. Blood bank specimens must be labeled according to the standards set by the American Association of Blood Banks (AABB).

If an encoded (bar code) label is used, attach the label according to established institutional policy.

A permanent record is needed by the physician who must know exactly when each specimen was drawn to correlate the results with any change in the patient's condition. The laboratory also must document the

time when the specimen was collected. If unable to obtain specimens, a record of the reasons and initials of the venipuncturist are necessary.

8.16 Step 16: Chill the Specimen (This is done only for certain specimens.)

Some tests require that blood specimens be cooled immediately following the venipuncture to slow down metabolic processes which may alter some test results. For more information on blood specimen handling and processing, see the most current edition of NCCLS document [H18—Procedures for the Handling and Processing of Blood Specimens](#).

Examples of tests requiring chilling the specimen are:¹⁹

- Gastrin
- Ammonia
- Lactic acid
- Catecholamines
- pH/blood gas
- Parathyroid hormone (PTH).

8.17 Step 17: Send Blood Collection Tubes to the Proper Laboratories

Appropriately labeled blood collection tubes should be sent to appropriate laboratories designated to perform the required testing procedures. (See [Section 8.15](#) for recommendations for labeling of tubes.)

9 Venipuncture in Children and Difficult Collections

If a venipuncture is requested on a child younger than one year of age, the phlebotomist should consult with the physician or follow institutional policy. For information on skin puncture blood collection, refer to the most current edition of NCCLS document [H4—Procedures and Devices for the Collection of Diagnostic Blood Specimens by Skin Puncture](#).

9.1 Procedure

Except where indicated below, the procedure for venipuncture of adults as described in [Section 8](#) should be followed for pediatric venipuncture.

9.2 Equipment

Venipunctures should be performed using equipment that can help to reduce the stress exerted on a vein to prevent vascular collapse. Examples include a venous blood collection system with a 22- to 23-gauge needle, or a 22- to 23-gauge (winged) blood collection set with attached tubing and venous blood collection tube holder. For pediatric patients, through the age of 16, larger gauge needles may be appropriate.

10 Additional Considerations

10.1 Monitoring Blood Volume Collected

It is recommended that a mechanism be in place to monitor the amount of blood drawn for pediatric and critically ill patients to avoid phlebotomy-induced anemia.

10.2 Hematoma

To prevent a hematoma when performing a venipuncture, the phlebotomist should:

- Make sure the needle fully penetrates the uppermost wall of the vein (partial penetration may allow blood to leak into the soft tissue surrounding the vein by way of the needle bevel).
- Remove the tourniquet before removing the needle.
- Use the major superficial veins.
- Hold the venous blood collection assembly still while collecting the specimen.
- Before bandaging, ensure that the puncture to the vein has sealed by observing for hematoma formation after pressure is released.
- Apply a small amount of pressure to the area with the gauze pad when bandaging the arm.

10.3 Hemolysis

To prevent hemolysis when performing a venipuncture, the phlebotomist should:

- After cleansing, allow the venipuncture site to air dry.
- Never draw blood through a hematoma.
- If using a syringe, make sure the needle is fitted securely on a syringe to avoid frothing.
- When using a syringe and needle, avoid drawing the plunger back too forcibly.
- Gently invert the blood collection tube to mix additive specimens as recommended by the manufacturer.

11 Special Situations

11.1 Timed Intervals

Some specimens must be drawn at timed intervals because of medications, fasting requirements, and/or biological variations (circadian rhythm). It is important that collection of specimens for timed tests be obtained at the precisely specified interval. Directions should be given to the venipuncture team to obtain these specimens accurately.

11.1.1 Examples of Tests Requiring Timed Specimens

- Tolerance tests (e.g., two-hour postprandial glucose and three-hour glucose tolerance test), cortisol
- Therapy monitoring (e.g., prothrombin time, APTT, digoxin, and other drugs)

11.1.2 Documentation

For therapeutic drug monitoring, the dose of the medication and the time of the last dose given, as well as the time of the specimen collection, should be recorded accurately on the request slip.

11.2 Specific Collection Techniques

11.2.1 Blood Alcohol

When drawing a blood specimen for alcohol testing, a nonalcohol-based cleanser should be used to cleanse the venipuncture site (e.g., soap). (See the most current edition of NCCLS document [T/DM6—Blood Alcohol Testing in the Clinical Laboratory](#) for further information.)

11.2.2 Legal Specimens

Appropriate chain-of-custody procedure should be followed. (See NCCLS document [T/DM6—Blood Alcohol Testing in the Clinical Laboratory](#).)

11.2.3 Blood Culture Specimens

There are time and temperature requirements to be followed in collection, transport and storage of specimens for blood culture. In addition, there are variations in the volume of blood needed for culture. In general, adult blood cultures require 10 to 20 mL/set and infant blood cultures are done on 1 to 2 mL/set.⁷ Please refer to the manufacturer's instructions for specific blood volume requirements. These requirements may vary considerably depending on the device.

11.2.4 Trace Elements

For collection of blood for trace elements testing (e.g., zinc) special, metal-free collection containers should be used. (See the most current edition of NCCLS document [C38—Control of Preanalytical Variation in Trace Element Determinations](#), for more information.)

11.2.5 Immunohematology Specimens

Gel separator tubes must not be used for immunohematology specimens.⁸ It is important to refer to manufacturer's package inserts for collection tubes and for test methods for other possible gel tube application limitations.

11.3 Indwelling Lines or VADs

A line is a piece of tubing inserted into a patient's vein or artery for administering fluids and medications, monitoring pressures, and obtaining blood samples for diagnostic tests. Without complete, thorough and documented training, it is not recommended that phlebotomists draw blood from indwelling cardiovascular (arterial, central venous) or umbilical lines. Institutional policy should be followed.

NOTE: Under certain circumstances, blood specimens for clinical laboratory testing may be drawn from a vascular access device (VAD) using a blood collection system or a syringe. When obtaining a blood specimen from a VAD, the components of the blood collection system (VAD, connecting device, syringe, needle, and collection device) should be checked to ensure compatibility to avoid air leaks, which may cause hemolysis and incorrect draw volumes. Collection of the blood through lines that have been previously flushed with heparin should be avoided, if possible. If the blood must be drawn through a VAD, possible heparin contamination and specimen dilution should be considered. The line should be flushed with 5 mL of saline, and the first 5 mL of blood or six dead space volumes of the VAD discarded.

11.3.1 Potential Error

Obtaining blood specimens from indwelling lines or VADs may be a problem and a potential source of test error because of incomplete flushing of collection site resulting in contamination and/or dilution of the specimen contributing to inaccurate results.²⁰⁻²²

11.3.2 Flushing Lines

Because it is normal practice to flush lines with a solution to reduce the risk of thrombosis, lines must be cleared of this fluid before blood specimens can be drawn for diagnostic testing. An adequate amount of blood must be withdrawn from the line and discarded before drawing a specimen to ensure that the actual specimen is not diluted or contaminated with the flush solution. Discard volume is dependent on the dead

space volume of the particular line. Discarding two times the dead-space volume is recommended for noncoagulation testing, and 5 mL or six times the dead-space volume for coagulation tests.^{20,23-25} (For additional information, please refer to the most current edition of NCCLS document [H21](#)—*Collection, Transport, and Processing of Blood Specimens for Coagulation Testing and General Performance of Coagulation Assays*.) See the “NOTE” in [Section 11.3](#) for specific recommendations for coagulation testing specimens with line draws.

11.4 Heparin or Saline Locks

An indwelling winged infusion set can be successfully left in a vein from 36 to 48 hours for intravenous administration of medication or as a vein source to obtain a blood specimen. This procedure, known as a “heparin or saline lock,” has become more common in hospitals to “save” veins for therapeutic use and also to cause less trauma to the patient. With this system, it is not necessary to keep the vein open with a continuous intravenous infusion, thus allowing the patient more comfort and mobility.

11.5 Fistula

A fistula is an artificial shunt connection done by a surgical procedure to fuse the vein and artery together. It is used for dialysis only.

An arm with a fistula should not be used routinely for blood drawing. When possible, specimens should be drawn from the opposite arm. Care must be taken of the fistula, as it is permanent.

11.6 Intravenous Fluids

Skin puncture is recommended when venous access is not readily available. (See the most current edition of NCCLS document [H4](#)—*Procedures and Devices for the Collection of Diagnostic Blood Specimens by Skin Puncture* for more information.)

When an intravenous fluid (including transfused blood products) is being administered in a patient’s arm, blood should not be drawn from that arm if at all possible. Test results from this blood may be erroneous and thus misleading to the physician.

Satisfactory specimens may be drawn distal to the intravenous infusion site. If this is not possible, a specimen may be obtained from a proximal site.^{13,26} However, it has been shown that blood drawn proximal to the intravenous site can be contaminated with the fluid being administered. Facilities should establish their own policy. The collection procedure is as follows:

- (1) Ask the responsible caregiver for the intravenous infusion to be turned off for at least two minutes before venipuncture. Care should be taken to ensure that the flow has been completely discontinued.
- (2) Apply the tourniquet. When drawing distal to the intravenous infusion site, apply the tourniquet between the intravenous and the intended venipuncture site.
- (3) Perform the venipuncture.

It must be documented that the venipuncture was performed proximal or distal to an infusion site and from which arm.

11.7 Isolation

Patients are isolated to prevent disease from spreading to other patients, visitors, or employees.²⁷ Some hospitals may also provide a different, protective isolation for patients who could be placed at increased risk from outside contamination.

11.7.1 Isolation Systems

Each hospital determines the system which best provides for their particular mix of patients, visitors, and employees. In most cases, a color-coded card placed just outside the patient's room describes the type of isolation and the precautions to be taken by those entering the room. It is important to understand and use the appropriate precautions.

11.7.1.1 Types of Isolation

Recent guidance emphasizes two tiers of infection control precautions²⁷:

- standard, to be used for all patients, and
- transmission-based.

There are three types of transmission based isolation precautions²³:

- airborne,
- droplet, and
- contact.

Hospitals have protocols for isolation procedures available through their infection control practitioner, infection control committee, or hospital epidemiologist. The example given in Sections 11.7.1.2 through 11.7.2 is an example of such a protocol. Some hospitals may provide for disinfection, dedication or disposal of equipment used in isolation rooms.

11.7.1.2 Clean Area

Gowns, gloves, masks, etc., are kept in a clean area. In some hospitals, a stand containing these supplies is kept outside the room. The new modern hospital often has an anteroom which serves as the "clean area." Here, the person entering the room can gown and apply other protective barriers as necessary before entering the patient's room. Doctors' suit coats, jackets, and other apparel are left here.

11.7.2 Isolation Room

11.7.2.1 Procedures to Follow Before Entering the Isolation Room

- (1) Read the isolation sign on the door. It will explain the type of isolation, protective clothing to be worn, and the procedure to follow. Follow these instructions carefully.
- (2) Check the orders and assemble an adequate amount of necessary equipment for the patient.

NOTE: Any supplies taken into the room must be left there, or discarded.

- (3) Never take trays into the isolation room.

11.7.2.2 Procedures to Follow in an Isolation Room

- (1) Place paper towels on the table and place the equipment on one or two towels that have been spread open.
- (2) Wash hands.
- (3) Put on gloves.
- (4) Obtain blood specimens in the usual manner, avoiding any unnecessary contact with the patient and bed.
- (5) After mixing, place the filled tubes on a clean paper towel.
- (6) Dispose of blood collection assembly into an easily accessible, approved puncture resistant disposal container, consistent with OSHA regulations, according to institutional policy.

NOTE: Recapping of needle is not recommended. (See the most current edition of NCCLS publication [M29—Protection of Laboratory Workers from Occupationally Acquired Infections.](#))

- (7) Dispose of the tourniquet in the proper container.
- (8) Remove gown and gloves and dispose of them in the proper container.
- (9) Wash hands.
- (10) Turn off the faucet with a clean paper towel so that hands are not contaminated.
- (11) Pick up the tubes from the paper towel and clean the outside of the tube with 1:10 dilution of bleach. Place tubes in a secondary container, which will contain the specimen if the primary container breaks or leaks in transit to the laboratory. A plastic bag with a sealable, leakproof closure can be used.
- (12) If blood smears were made, place the smears on two clean paper towels. When ready to leave, wrap the smears and tubes in the top paper towel and discard the bottom paper towel and place in a secondary container.

11.7.3 Exposure

The phlebotomist must immediately report an accidental needlestick or contamination of a break in the skin by blood or excreta to a supervisor, and follow institutional guidelines. (See also NCCLS document [M29—Protection of Laboratory Workers from Occupationally Acquired Infections.](#))

11.8 Emergency Situations

At least one member of available on-site healthcare personnel should have extensive first aid training, including special training in cardiopulmonary resuscitation, so that medical attention can be given to a needy patient while the physician on call is en route. This individual should be identified to phlebotomists. Emergency numbers should be posted in phlebotomy drawing areas.

11.8.1 Syncope (Fainting) or Unexpected Nonresponsiveness

The procedure for dealing with a patient who has fainted or is unexpectedly nonresponsive is to:

- (1) Notify the designated first-aid trained personnel.
- (2) Where practical, lay the patient flat or lower his/her head and arms, if the patient is sitting.
- (3) Loosen tight clothing.
- (4) The use of ammonia inhalants may be associated with untoward effects and is not recommended.

11.8.2 Nausea

The procedure for dealing with a patient who is experiencing nausea is to:

- (1) Make the patient as comfortable as possible.
- (2) Instruct the patient to breathe deeply and slowly.
- (3) Apply cold compresses to the patient's forehead.
- (4) Notify the designated first-aid trained personnel.

11.8.3 Vomiting

The procedure for dealing with a patient who vomits is to:

- (1) Give the patient an emesis basin or carton, and have tissues ready.
- (2) Give the patient water to rinse out his/her mouth.
- (3) Notify the designated first-aid trained personnel.

11.8.4 Convulsions

The procedure for dealing with a patient who is having convulsions is to:

- (1) Prevent the patient from injuring himself/herself. Do not restrain the movements of the patient's extremities completely, but try to prevent him/her from being injured.
- (2) Notify the designated first-aid trained personnel.

11.8.5 Incident Reports

Incident reports should be filed according to institutional policy.

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NCCLS consensus procedures include an appeals process that is described in detail in Section 8 of the Administrative Procedures. For further information, contact the Executive Offices or visit our website at www.nccls.org.

Summary of Comments and Subcommittee Responses

H3-A4: Procedures for the Collection of Diagnostic Blood Specimens by Venipuncture; Approved Standard—Fourth Edition

General

1. NCCLS has inconsistencies in their own publications (H3 and H21) when it comes to the order of draw for coagulation testing relative to tissue thromboplastin contamination and procurement of a “discard tube.” In performing intra-laboratory studies at our institution and sister institutions, results showed no significant clinical or statistical significance on any of the assays between each of the specimen tubes performed at each individual laboratory. Also, our results indicated that NCCLS guidelines for obtaining a second tube when performing coagulation testing should be eliminated when the revised document is published.
- **The text has been revised (see Section 8.10.2), including the order of draw, and several notes have been added to address the use of discard tubes for coagulation test collection. The next version of H21—*Collection, Transport, and Processing of Blood Specimens for Coagulation Testing and General Performance of Coagulation Assays* is due to be released by the end of 2003. The documents are now consistent.**

Section 7.9.3.4, Intravenous Therapy (Now Section 8.6.7.4)

2. The text of this section states, “Optimally, specimens should not be collected from an arm with an intravenous site. If this is impossible the attending physician should be consulted (see Section 10.3). Blood should never be collected from above any active intravenous site (see Section 10.6). We would like a clearer definition of what is considered to be “active.” What defining factors are present that would classify an “active” intravenous site?
- **The term “active” has been removed from the text. The text in Sections 8.6.7.4 and 11.6 has been revised to describe the procedure for specimen collection in relation to intravenous fluids.**

Section 7.13.3.3, Coagulation Testing (Now Section 8.10.3)

3. The text of this section states, “if only a coagulation tube is drawn for routine coagulation testing (APTT and PT tests) the first tube drawn may be used for testing.” This statement has raised some discussion regarding the definition of the phrase “routine coagulation testing.” Does this include coumadin patient samples?
- **Specimens collected from patients on warfarin sodium (Coumadin™) are considered for routine coagulation testing.**

Section 10, Special Situations (Now Section 11)

4. H3-A4 does not list recommendations for obtaining venipuncture specimens during blood transfusions. Information on this topic would be greatly appreciated.
- **The directions outlined in Section 11.6 should be followed during transfusions as it is described for intravenous fluids.**

Summary of Delegate Comments and Working Group Responses

H3-A5: *Procedures for the Collection of Diagnostic Blood Specimens by Venipuncture; Approved Standard—Fifth Edition*

General

1. Nothing was included about pain management (EMLA, coldspray, etc.) or age-specific consideration on developmental stages of children. I can send you what we have if you like.

- **The working group recognizes the availability of pain reducing techniques. Topical sprays and treatments are available and are used at the discretion of each institution.**

Age-specific considerations are outside the scope of this document. Please refer to the current edition of NCCLS document H4—*Procedures and Devices for the Collection of Diagnostic Blood Specimens by Skin Puncture*.

2. Add a Section 11.2.6, RNA Specimen. Since RNA is unstable, the whole blood should be transported to the laboratory at 2 to 25 °C within six hours of collection.

References: de Gerbehaye A-I, et al. Stable hepatitis C virus RNA detection by RT-PCR during four days storage. *BMC Infectious Diseases*. 2002;2:22, and Halfon P, et al. Impact of various handling and storage conditions on quantitative detection of hepatitis C virus RNA. *J Hepatol*. 1996;25:307-311.

- **This comment is more related to specimen handling than collection and is beyond the scope of this document. This comment will be considered during the revision of NCCLS document H18-A2—*Procedures for the Handling and Processing of Blood Specimens; Approved Guideline*.**

Foreword

3. Page vii should include hemolysis and clotting of samples, as these are common problems with hematology or coagulation samples. “The errors that can occur during the collection and handling of blood specimens are potentially numerous (e.g., inaccurate identification of specimens, the use of incorrect anticoagulant, the formation of hematomas, hemoconcentration).”

- **The text has been revised to include specimen hemolysis and improper handling of anticoagulants.**

Section 8, Venipuncture Procedure

4. Consider switching steps 14 and 15 so that bandaging occurs after specimens are labeled, not before. This helps assure that specimen labeling will occur before leaving the patient’s side. It also accommodates situations in which the patient assists in applying pressure while the phlebotomist labels tubes.

- **The working group appreciates the comment; we believe, however, that the order is correct as written. The text in Section 8.15 emphasizes the need to label the tube before leaving the side of the patient.**

5. Between steps 5 and 6, add the following: “Inquire as to patient's sensitivity to latex products.” Step 7, change as follows: “Put on appropriate gloves based on patient’s response to Step 6.”

- **The working group agrees with the comment. The text of step 3 has been revised as follows: “Verify patient's diet restrictions, as appropriate, and inquire if the patient has a latex sensitivity. Select appropriate gloves and tourniquet.”**

6. Modify step 6 to new “step 6: Inquire on patient's allergy to latex products.” Also add: “Due to the prevalence of latex sensitivity, the phlebotomist should inquire as the patient’s sensitivity to latex products (tourniquet and gloves.)”

- **The text of Step 3 and Section 8.3 has been revised to include asking the patient if he/she has a latex sensitivity. The text in Section 8.6 has been revised to refer the reader to Section 7.7.**

7. The patient should be asked to open his/her hand just when entering the vein, therefore eliminating some of the pain a tense closed fist may cause. Also, recommend performing venipuncture using the correct order of draw.

- **In response to this comment, the text of step 9 has been revised as follows: “Perform venipuncture; once blood flow begins, request patient to open hand.” Step 10 has been revised to recommend the use of the correct order of draw.**

8. Following the removal of the needle, pressure should be applied to the venipuncture site (either by the patient or phlebotomist).
- **In response to this comment, the text of step 14 has been revised as follows: “Apply pressure to the site, making sure bleeding has stopped, and then bandage the arm.”**

Section 8.1.1. Information for Test Request Form

9. “May include” should be utilized.
- **The working group believes that the test request form information listed should be included.**

Section 8.1.2. Accessioning Blood Bank Specimens

10. Neither AABB nor CAP requires “time of collection” on the specimen tube label.
- **Time of collection is important for some specimens (e.g., therapeutic drug monitoring). The subcommittee confirmed that AABB does not require “time of collection” on the specimen tube label. The text, “Blood bank specimens must be labeled according to the standards set by the American Association of Blood Banks (AABB),” has been incorporated into Section 8.15, Label Blood Collection Tubes and Record Time of Collection. The remainder of Section 8.1.2 has been deleted.**
11. This passage is more about patient identification and labeling specimens than accessioning. Passages are important, but seem out of place. Consider moving the passage on identifying blood bank patients to Section 8.2 (“Step 2: Approach and Identify the Patient.”) and the passage about labeling to Section 8.15 (“Step 15: Label Blood Collection Tubes and Record Time of Collection”).
- **See response to comment 10.**

Section 8.2.3. Patient Who Is Semiconscious, Comatose, or Sleeping

12. This passage does not address identification and is out of place. Consider moving to Section 8.5.4.
- **The location of this text is appropriate. Section 8.2 addresses both approaching and identifying the patient. The following has been added to the end of the paragraph: “If unable to identify the patient, then contact the nurse or physician.”**

Section 8.2.4. Patient Who Is Unconscious, Too Young, Mentally Incompetent, or Does Not Speak the Language of the Phlebotomist

13. The first bullet states, “Ask the nurse, a relative, or a friend to identify the patient by name, address, and identification number and/or birth date.” This is inconsistent with Section 8.2.2, re: asking for patient’s address and identification number. Suggest changing “and” to “or” for consistency with step 1 of 8.2.2.
- **The text in Section 8.2.4 has been revised for consistency with Section 8.2.2.**

Section 8.4.1. Supplies

14. “Inspect all supplies for possible defects” should include inspection of expiration dates on blood collection tubes.
- **The text has been revised to include applicable expiration dates during inspection of supplies.**
15. Supplies, sharps, or other disposal container is missing from the list (as discussed in Section 8.13). This should be available at the bedside for safe disposal.
- **The following bullet point has been added to the list: “Sharps container, consistent with OSHA regulations.”**
16. Supplies such as tubes and needles should be checked before use to ensure they are not outdated. Sterile conditions or tube vacuum could be lost in old supplies. NCCLS document H4-A discusses tube stability and dating; H1-A4 discusses expiration date. Therefore, this step should be added to the collection procedure.
- **See response to comment 13.**

Section 8.6.3. Blood Pressure Cuff

17. In Section 7.7 the blood pressure cuff is said to be inflated to 40 mmHg. However, in Section 8.6.3 it is said that a blood pressure is taken first (an activity performed by NO phlebotomists I know) and maintained below the diastolic pressure of the patient. I would recommend using the specific 40 mm Hg found in Section 7.7 and replace the language in Section 8.6.3 with the same.

- **The text has been revised as recommended. The following text has been added to replace the previous text: “If a blood pressure cuff is used as a tourniquet, inflate it to 40 mm Hg.”**

Section 8.6.5. Select Vein

18. “Brachial” is misspelled in Figure 1.

- **The spelling error in Figure 1 has been corrected.**

Section 8.7. Step 7: Put on Gloves

19. Step 7: Add the following after the existing sentence: “...is performed. The type of gloves (latex, vinyl or nitrile) used for venipuncture will depend on the patient’s and/or phlebotomist’s sensitivity to latex products.” General note—As both a patient and laboratorian, I know the importance of covering the issue of latex sensitivity with both patients and the phlebotomists. I highly recommend that you incorporate the information presented here into the document.

- **The text has been revised as follows: “The phlebotomist must put gloves on before the venipuncture is performed, for each patient, with consideration for latex sensitivity as discussed in Section 7.3.”**

Section 8.9.1. Venipuncture Procedure When Venous Blood Collection Tubes Are Used

20. The illustration on page 14 is very primitive and would be improved if the proper angle included a view of the needle bevel up just as the needle enters the skin.

- **The illustrations (Figures 2 and 3) have been replaced with comparable photographs.**

Section 8.9.3. Fill the Tubes If Syringe and Needle Are Used

21. The third bullet suggests a straight needle be applied to the syringe after removing the winged collection set. Consider substituting “attach a 19- to 21-gauge sterile needle” with “attach a safety transfer device.”

- **The text of the third bullet has been revised as follows: “To transfer the blood from the syringe to a venous blood collection tube, activate the safety feature of the needle or winged blood collection set used to withdraw the specimen, remove and discard the needle or winged collection set, and apply a safety transfer device.”**

22. The fourth bullet seems to define the third bullet. Consider combining the two.

- **The working group agrees with the comment and has deleted the fourth bullet.**

23. The fifth bullet is not necessary in light of the third bullet. If standards are being followed, a transfer device protects the user, and holding the tubes should be safe.

- **The fifth bullet has been deleted as suggested.**

Section 8.9.4. Blood Specimen That Cannot Be Obtained

24. Consider making the passage about trying another tube into a bullet. Consider differentiating between probing and a calculated needle relocation in an additional bullet so that the section is rewritten as follows:

- ▶ Try another tube to ensure the tube selected is not defective.
- ▶ Change the position of the needle. If the needle has penetrated too far into the vein, pull it back a bit. If it has not penetrated far enough, advance it farther into the vein. Rotate the needle half a turn.
- ▶ Lateral needle relocation should be attempted only if the phlebotomist has a high degree of confidence that so doing will access the vein successfully without risking injury to the patient. Lateral needle relocation should never be attempted in an effort to access the basilic vein, since nerves and the brachial artery are in close proximity.

- ▶ Manipulation other than that recommended above is considered probing. Probing is not recommended. Probing is painful to the patient. In most cases, another puncture in a site below the first site (or use of another vein on the other arm) is advisable.
 - ▶ It is not advisable to attempt a venipuncture more than twice. If possible, have another person attempt to draw the specimen or notify the physician.
- **The following text has been added to the first bullet point: “Lateral needle relocation should never be attempted in an effort to access the basilic vein, since nerves and the brachial artery are in close proximity.”**

Section 8.10.2. Glass and Plastic Venous Blood Collection Tubes

25. Consider deleting tube 4: gel serum separator tube. Since gel does not carryover, its presence or absence should not affect the order of draw. It seems more fitting for the second italicized paragraph to immediately follow the order of draw than the first paragraph.

- **Gel serum separator tube has been deleted from the fourth position on the order of draw. The third position has been revised as follows: “Serum tube with or without clot activator, with or without gel (e.g., red closure).”**

The italicized paragraphs have been reorganized as suggested; the note regarding the revised order of draw appears immediately following the order of draw.

Section 8.13. Step 13: Remove and Dispose of the Needle

26. Removal of a needle (after the safety feature is activated) is necessary and acceptable to OSHA if applying a safety transfer device. Consider modifying to read: “Needles should not be resheathed, bent, broken, or cut, nor should they be removed from disposable syringes unless attaching a safety transfer device...”

- **The text of the third sentence has been revised as follows: “Needles should not be resheathed, bent, broken, or cut, nor should they be removed from disposable syringes unless attaching a safety transfer device prior to disposal.”**

Section 8.14.2. Continued Bleeding

27. “When a patient continues to bleed,” indicates that it is inevitable. Consider revising to “If a patient continues to bleed or a hematoma develops, ...”

- **The text has been revised as recommended. The first paragraph now reads as follows: “If a hematoma develops or bleeding persists longer than five minutes, a nurse should be alerted so that the attending physician can be notified.”**

Section 8.15. Step 15: Label Blood Collection Tubes and Record Time of Collection

28. Step 15: Consider revising the paragraph after the bullet list to accommodate handwritten identification of tubes. Suggested revision: “The label must be attached to the tube or the tube inscribed with complete information before leaving the side of the patient”

- **The text has been revised as recommended. The following text has been added to the second paragraph: “Alternatively, the manufacturer’s tube label can be inscribed with the patient’s complete information.”**

29. Tubes should be labeled in accordance with the laboratory requirements. These may not meet all requirements for all laboratories.

- **The text in this section has been revised in response to comment 9.**

Section 9. Venipuncture in Children and Difficult Collections

30. Passage states, “If a venipuncture is done on a child younger than one year of age, the site should be limited to superficial veins.” As opposed to what? This statement is unclear.

- **The first sentence has been revised for clarity. The revision is as follows: “If a venipuncture is requested on a child younger than one year of age, the phlebotomist should consult with the physician or follow institutional policy.”**

Section 9.2. Equipment

31. Consider modifying the range of needles to be used on pediatrics from 20-23 to 22-23 for patient comfort unless platelet aggregation studies are required.

- **The needle gauge range has been revised as suggested. The following text has also been added: “For pediatric patients, through the age of 16, larger gauge needles may be appropriate.”**

Section 11.6. Intravenous Fluids

32. Add the following reference: Savage R, ed. Q&A column. *CAP Today*. 2002;16(4):102-103.

- **The recommended reference, regarding performance of venipunctures above intravenous sites, has been added as suggested.**

NOTES

The Quality System Approach

NCCLS subscribes to a quality system approach in the development of standards and guidelines, which facilitates project management; defines a document structure via a template; and provides a process to identify needed documents through a gap analysis. The approach is based on the model presented in the most current edition of NCCLS [HS1—A Quality System Model for Health Care](#). The quality system approach applies a core set of “quality system essentials (QSEs),” basic to any organization, to all operations in any healthcare service’s path of workflow. The QSEs provide the framework for delivery of any type of product or service, serving as a manager’s guide. The quality system essentials (QSEs) are:

Documents & Records	Equipment	Information Management	Process Improvement
Organization	Purchasing & Inventory	Occurrence Management	Service & Satisfaction
Personnel	Process Control	Assessment	Facilities & Safety

H3-A5 addresses the quality system essentials (QSEs) indicated by an “X.” For a description of the other NCCLS documents listed in the grid, please refer to the Related NCCLS Publications section on the next page.

Documents & Records	Organization	Personnel	Equipment	Purchasing & Inventory	Process Control	Information Management	Occurrence Management	Assessment	Process Improvement	Service & Satisfaction	Facilities & Safety
				X H1	X T/DM6						X M29

Adapted from NCCLS document [HS1—A Quality System Model for Health Care](#).

Path of Workflow

A path of workflow is the description of the necessary steps to deliver the particular product or service that the organization or entity provides. For example, [GP26-A2](#) defines a clinical laboratory path of workflow which consists of three sequential processes: preanalytical, analytical, and postanalytical. All clinical laboratories follow these processes to deliver the laboratory’s services, namely quality laboratory information.

H3-A5 addresses the clinical laboratory path of workflow steps indicated by an “X.” For a description of the other NCCLS documents listed in the grid, please refer to the Related NCCLS Publications section on the next page.

Preanalytic					Analytic		Postanalytic	
Patient Assessment	Test Request	Specimen Collection	Specimen Transport	Specimen Receipt	Testing Review	Laboratory Interpretation	Results Report	Post-test Specimen Management
X	X	X C38 H4 H11 H21	X C38 H4 H11 H21	X H18	X T/DM6			

Adapted from NCCLS document [HS1—A Quality System Model for Health Care](#).

Related NCCLS Publications*

- C38-A** **Control of Analytic Variation in Trace Element Analysis; Approved Guideline (1997).** This document provides guidelines for patient preparation, specimen collection, transport, and processing for the analysis of trace metals in a variety of biological matrices.
- H1-A4** **Evacuated Tubes and Additives for Blood Specimen Collection—Fourth Edition; Approved Standard (1996).** This document provides requirements for blood collection tubes and additives.
- H4-A4** **Procedures and Devices for the Collection of Diagnostic Blood Specimens by Skin Puncture; Approved Standard—Fourth Edition (1999).** A consolidation of H4-A3 and H14-A2, this standard provides detailed descriptions and explanations of proper collection techniques, as well as hazards to patients from inappropriate specimen collection by skin puncture procedures.
- H11-A3** **Procedure for the Collection of Arterial Blood Specimens; Approved Standard—Third Edition (1999).** *American National Standard.* This standard describes principles of collecting, handling, and transporting arterial blood specimens. The document is aimed at reducing collection hazards and ensuring integrity of the arterial specimen.
- H18-A2** **Procedures for the Handling and Processing of Blood Specimens; Second Edition—Approved Guideline (1999).** This guideline addresses multiple factors associated with handling and processing specimens, as well as factors that can introduce imprecision of systematic bias into results.
- H21-A3** **Collection, Transport, and Processing of Blood Specimen for Coagulation Testing and General Performance of Coagulation Assays; Approved Guideline—Third Edition (1998).** This guideline contains procedures for collecting, transporting, and storing blood; processing blood specimens; storing plasma for coagulation testing; and provides general recommendations for performing the tests.
- M29-A2** **Protection of Laboratory Workers from Occupationally Acquired Infections; Approved Guideline—Second Edition (2001).** This document provides guidance on the risk of transmission of hepatitis viruses and human immunodeficiency viruses in any laboratory setting; specific precautions for preventing the laboratory transmission of blood-borne infection from laboratory instruments and materials; and recommendations for the management of blood-borne exposure.
- T/DM6-A** **Blood Alcohol Testing in the Clinical Laboratory; Approved Guideline (1997).** This document gives technical and administrative guidance on laboratory procedures related to blood alcohol testing.

* Proposed- and tentative-level documents are being advanced through the NCCLS consensus process; therefore, readers should refer to the most recent edition.

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